



Technical sheet:

Kramer Adhesive Systems™

Extra strong mounting adhesive.

Product description & application

Kramer Adhesive Systems is a neutral curing mounting adhesive, free from solvents and phthalates.

The product forms a strong yet elastic adhesive joint that can absorb minor movements between building components.

Kramer Adhesive Systems has excellent resistance to climatic influences.

Kramer Adhesive Systems is a versatile mounting adhesive suitable for both indoor and outdoor use. The product is ideal for installation tasks where mirrors, panels, and other sheet materials need to be bonded quickly and securely.

Physical / chemical data

Type:	Moisture curing. Neutral Silane Modified Polymer (SMP), 1-component
Fungicide treated:	No
Consistency:	Trixtotropic paste
Shelf life:	1 year in unopened packaging when stored in a dry and cool place
Packaging:	290 ml cartridge
Color:	Black and grey



Adhesive joint

Paintable:	Yes
Hardness:	Approx. 60 Shore A (ISO 868)
Tensile strength:	1,9 N/mm ² (ISO 8339)
Secant modulus: (50% elongation):	2,1 N/mm ² (ISO 8339)
Durability:	Temperature resistance: Approx. -40°C to +90°C Climatic aging: Good

Instructions for use

Preparation of materials: Bonding surfaces must always be clean, dry, and free from release agents, grease, dust, and loose particles

As variations may occur between materials in practice, sufficient adhesion tests should always be carried out before starting work. The product achieves high strength on surfaces such as brick concrete, fiber cement, wood, glass, most metals, most painted surfaces, and various plastics and rubber types.

Application temperature: Can be applied at temperatures from +5 °C to +40 °C.

Application: Kramer Adhesive Systems is applied in adhesive beads on the substrate or material at a distance of 5-20 cm between each bead, depending on strength requirements. Some applications may require special installation methods - follow the supplier's instructions.

Coverage: 2 – 3 m² pr. cartridge, depending on dimensions and strength requirements.

Installation time: Install within 10 minutes after applying the adhesive beads.

Installation: The elements must be pressed carefully together.

Curing: When installing heavy objects, it may be necessary to support or otherwise secure the materials in place until the adhesive has cured.

Cleaning: Uncured adhesive can be removed with wipes or turpentine on a cloth. Cured sealant can only be removed mechanically. Hands and skin should be washed with water and soap.



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Safety

Safety Data Sheet available at: www.k-i.dk/data

Notes

Our information is based on extensive laboratory tests intended to help the user find the best product and working method possible.

As the user's working conditions are beyond our control, we cannot accept responsibility for the results obtained from the use of the product.

The information in this product data sheet represents guideline typical values and is therefore not to be regarded as product specifications.

Reference is also made to our general terms and conditions of sale and delivery.